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DHL 4-27

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RBT400234-3 Job Sheet 176408 			
Part No: RBT400234-3		Job Qty: 6 ea					
Part Name: Plate 							
Part Weight: 0 lbs		Status: At Planning		Priority: Medium			
Job Created: 4/23/18		Job Tracking No:					
Due Date: 5/17/18 4-30		Created By: Logan David					
Type: SOLD		Description:					
Note: DWG RBT400234-3 Rev. 0 IPP Rev. A 18.04.23 new issue DP Verify DD							
Ship Via:							
Bill of Materials							
Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter / Supplier Lead Time	Sign-off
100	Start up Operation	6 Ea	5/7/18	5/7/18	0.00 0.00	Start Up Waterjet2	DL 18/04/25
110	Waterjet	6 pcs	5/7/18	5/7/18	0.00 0.60	Waterjet 2 OMAX	DL 18/04/25
120	QC	6 pcs	5/7/18	5/7/18	0.00 0.00	QC2 Waterjet-2	DL 18/04/25
130	QC	6 pcs	5/7/18	5/7/18	0.00 0.00	QC8-6	38
131	Small Fab	6 pcs	5/7/18	5/7/18	0.00 0.60	Small Fab-5	LA 18-05-10
132	QC	6 pcs	5/7/18	5/7/18	0.00 0.00	QC5	38
140	Packaging	6 pcs	5/7/18	5/7/18	0.00 0.00	Packaging3	DL
150	QC21-SA	6 Ea	5/7/18	5/7/18	0.00 0.00	QC21	
Part Op 100 - Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary 131 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.						DAS MAY 15 2018 21 9-5P	
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	.5400 ft (.09 ea)	100-Start up Operation				
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Start up Operation	MT-HRS-P-0.250	1	28	0			
Part Specifications							
Specifications could not be found.							

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Container No: S065677



Part: RBT400234-3

Job No: 176408

Serial No/Batch: S065677

Revision: 0

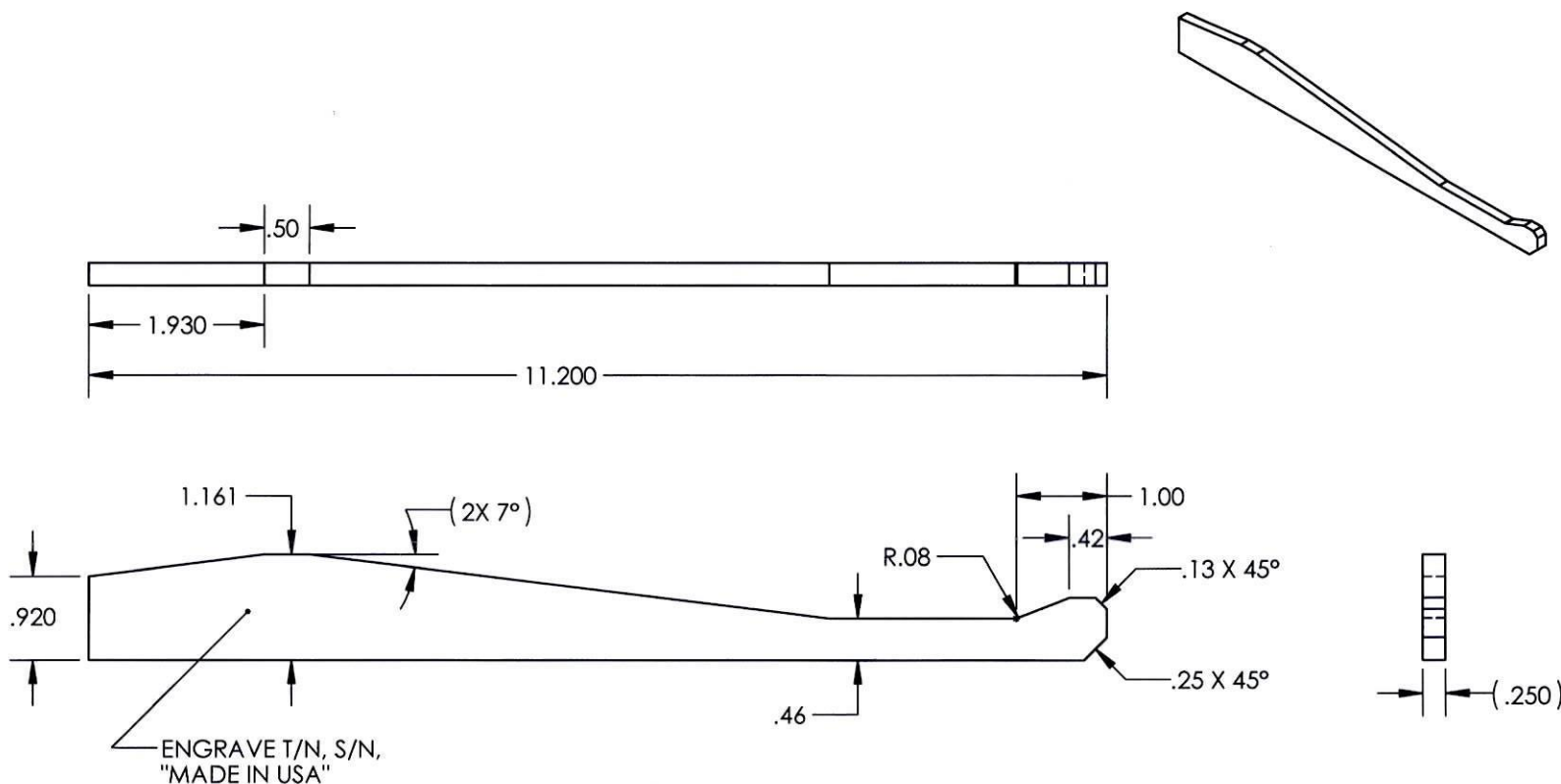
Inspector:

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Date: 04/26/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **176408**

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(-3)
PLATE

DART AEROSPACE	
TITLE CALIBRATOR ASSEMBLY	
DWG NO. RBT400234-3	REV
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 ALL SEE SHEET 1
SCALE 1:2	DATE 6/30/2014 SHEET 3 OF 5